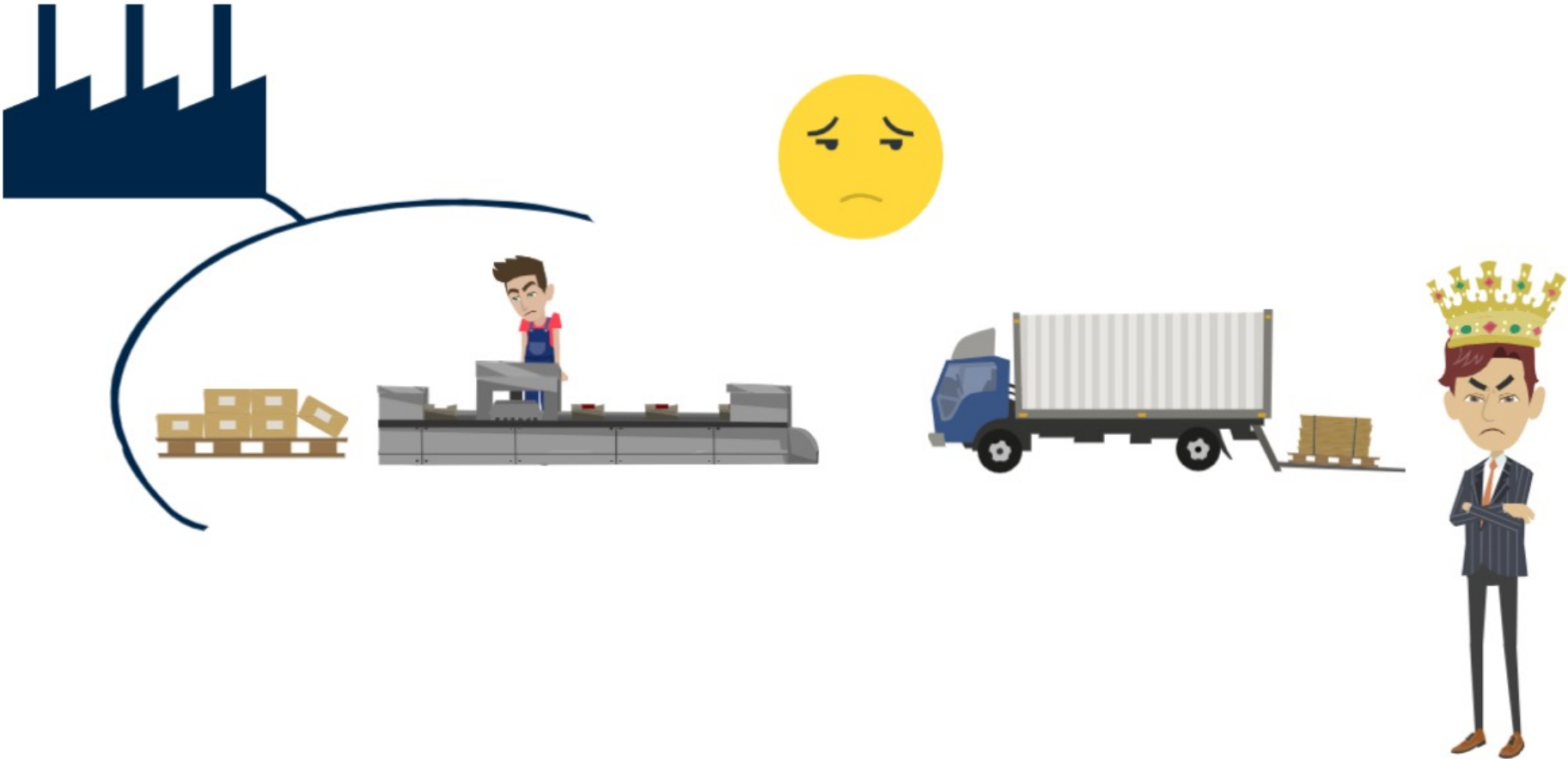




Typical everyday production

Daily whirlwind





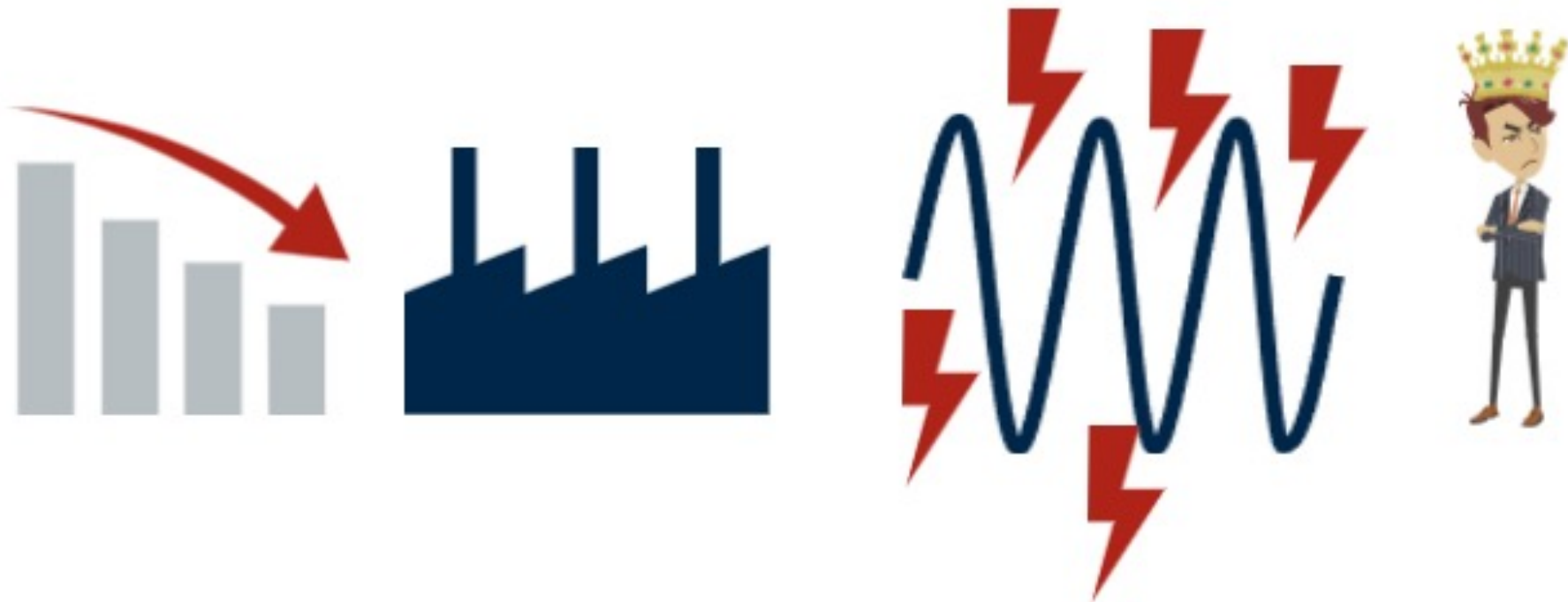
What is the objective of Shopfloor Management?

Elimination of fluctuations to achieve stable good results



What is the objective of Shopfloor Management?

Elimination of fluctuations to achieve stable good results





Excursus: Difference between improvement and stabilisation

Alignment, launch & hold course...



Excursus: Difference between improvement and stabilisation

Alignment, launch & hold course...



1. airport, compass
Enter destination
Dotted route to the destination



- Aircraft on runway,
- takes off
- and flies higher and higher



- Keep aircraft at flight level,
- Check parameters
Correct direction

Improvement

Stabilisation

Shopfloor management

Align management with the shop floor

Shopfloor



- Shopfloor: Place of gift-giving
- Value creation and processes: Shopfloor

Examples:

- Assembly, manufacturing and maintenance
- Logistics, planning and control
- Purchasing and distribution

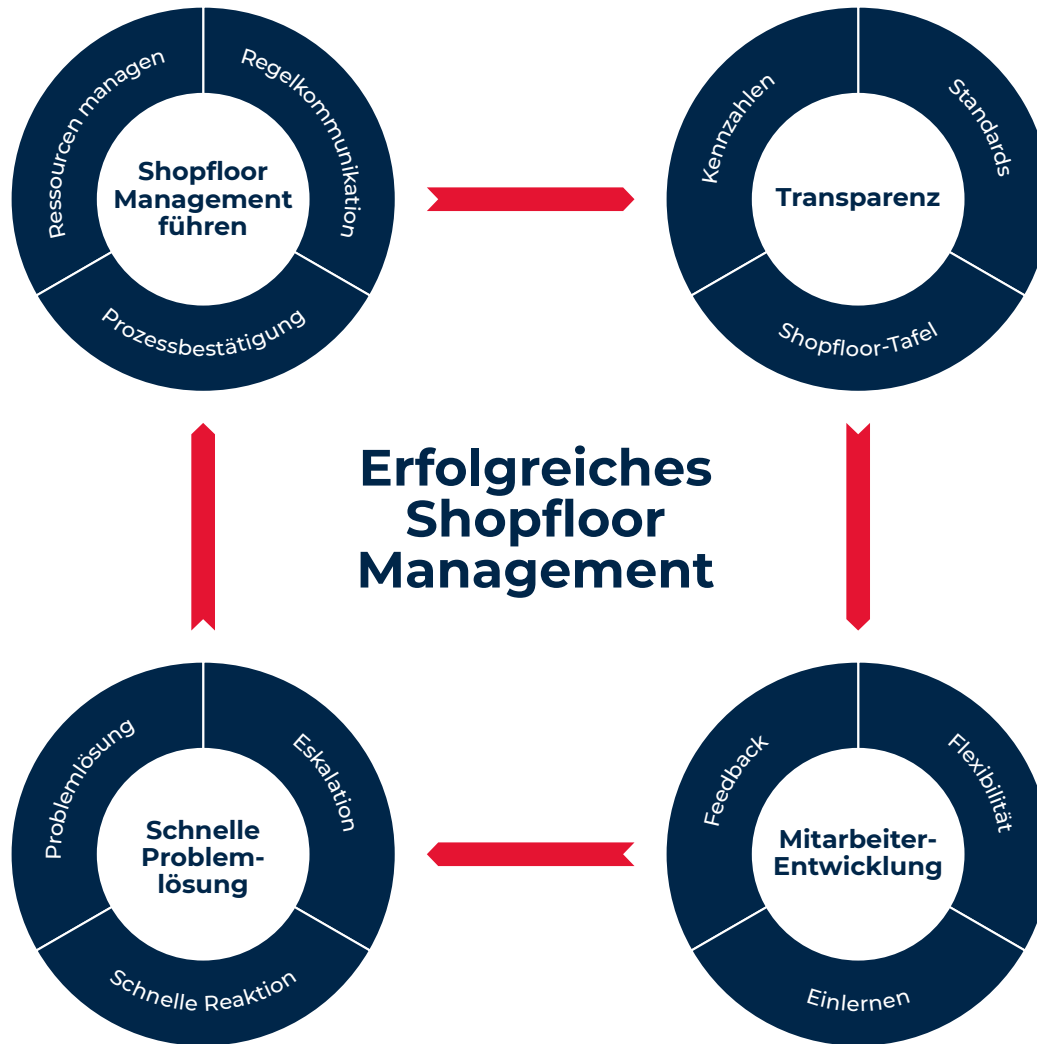
Management



- Aligning leadership with the shop floor
- Anchor standardised leadership routines in everyday life
- Synchronise leadership patterns

Shopfloor management principles

Components of successful shop floor management



Shopfloor management principles

Components of successful shop floor management



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Employees

