

How must the process work to achieve the desired goal?

Watch the Tutorial here:



Shopfloor Board 2.3.3 (a)
Standard Worksheet

Area:								Product:					
Line:								Product-No.:					
Process:				No. of Operators				Customer Takt:		Cycle Time:			
No	Work Step			Total Time	Single Times	Q	S	Drawing / Sketch					
1				00:00									
2													
3													
4													
5													
6													
7													
8													
9													
10													
11													
12													
13													
14													
15													
16													
17													
18													
19													
20													
Date:				Creator:				Signature:					
Routes:		Buffer before:		Buffer during:		Quality Control:		Safety Markings:		Page:		from	