

What are the working contents and key points of the process?

Watch the Tutorial here:



Shopfloor Board 2.3.3 (c)
Job Breakdown Sheet

Area:						Product:				
Line:						Product-No.:				
Process:						Workstep:				
No.	Work Content (What's the observed operation?)	Key Point (What exactly needs to be considered?)	Description of Key Point (Why is the Key Point important?)	Drawing / Sketch	o.k.-Cycle					
1					1.					
					2.					
					3.					
					4.					
					5.					
2					1.					
					2.					
					3.					
					4.					
					5.					
3					1.					
					2.					
					3.					
					4.					
					5.					
4					1.					
					2.					
					3.					
					4.					
					5.					
5					1.					
					2.					
					3.					
					4.					
					5.					
6					1.					
					2.					
					3.					
					4.					
					5.					
Date:		Creator:		Signature:		Page: of				