

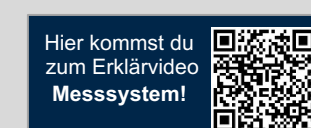
Area: \_\_\_\_\_

Process: \_\_\_\_\_

Teamlead: \_\_\_\_\_

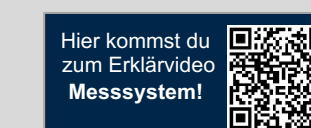
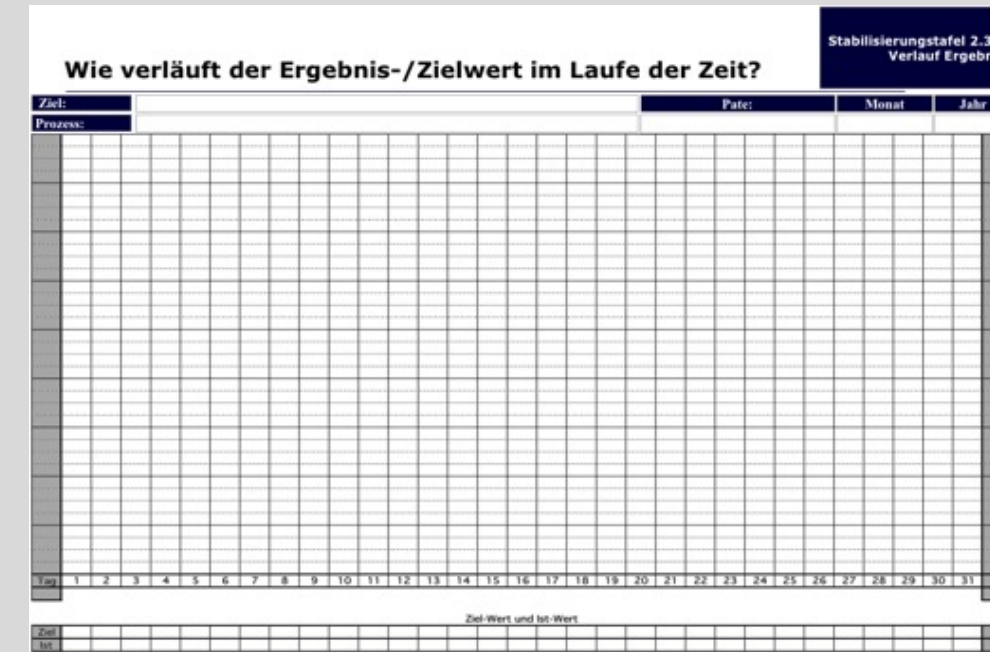
KPI 1: \_\_\_\_\_

Board template 2.3.1



KPI 2: \_\_\_\_\_

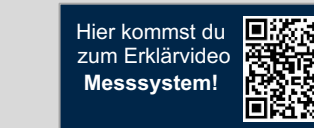
Board template 2.3.1



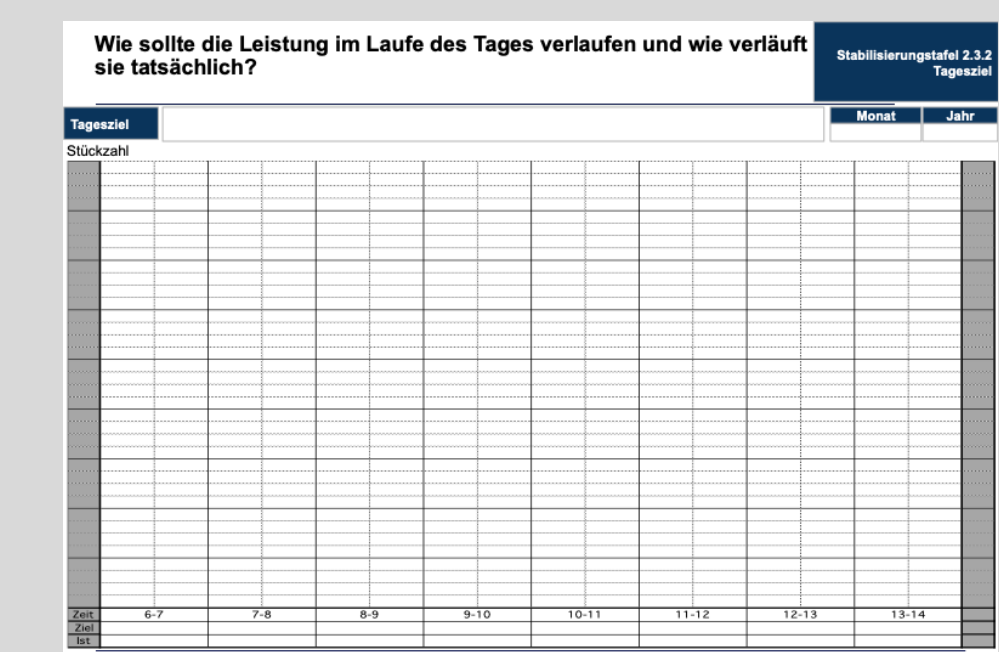
KPI 3: \_\_\_\_\_

Alternative: Hourly Output

Board template 2.3.1



Board template 2.3.2



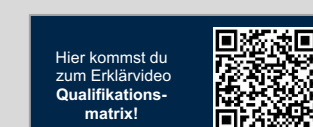
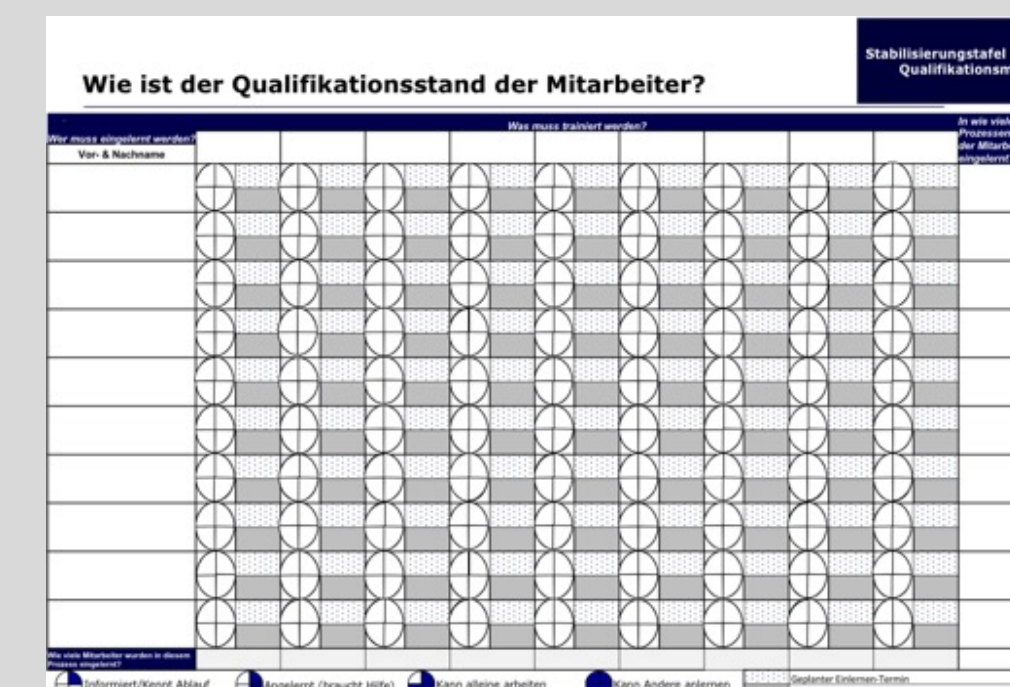
## Production plan (for the day/week)

Today planned orders / current production plan

## Ressource planning

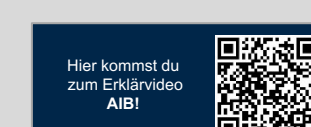
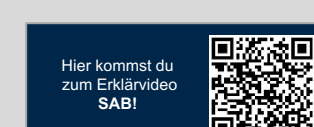
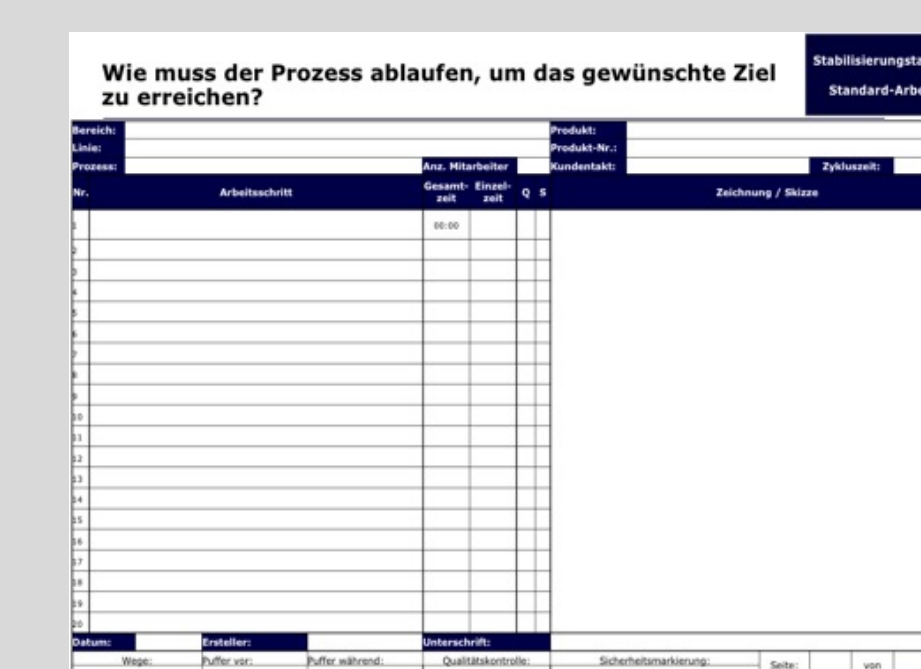
Layout with Operators

Board template 2.3.4a



## Standards

Board template 2.3.3 (a – c)

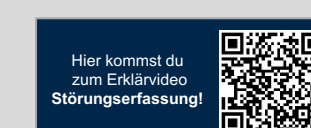


## 5 S

Audit Sheet & Audit result

## Obstacles

Board template 2.3.6 (b & c)



## Further information

(as needed)

Board template 2.3.6d/8/9/10

