Area	Line	Product	Product No.	Click here	回訪認回				
				for the tutorial video!		SFM PROBI	A3-RE EM SOLVIN	EPORT IG 11-1	
Problem-solving sheet on the topic:	Responsible:		Triggered by:		Date:				
Target: (What is the standard?)	Actual (What is found?)	Objective: (What is	bjective: (What is to be achieved by practical problem solving?)						
1.) Problem description			4.) Immediate action:						
Problem description: (Value and solution free, only observable)		Measure				Who?	Until?	Status	
		1)							
		2)							
		3)							
Defect 1: (Differentiate defects)		Identify causes:	Identify causes: (What can be changed to avoid emergence at the main point of origin?)						
			Machine	Method	·	0,			
			<u> </u>	_					
					7				
Defect 2: (Differentiate defects)					. \				
				Z	1	7	J		
Defect 3: (Differentiate defects)				_/	-				
			/	-					
			//	/	/				
		N	lanpower Materia	al Envi	ronment				
2.) Proce		5.) Experiments to eliminate the cause							
Background of the problem: (Describe the	environment of the causes)	Cause	Measure (What?)			Who?	Until?	Status	
Material used:			1.						
Tools/Auxiliaries:			2						
Machine:			4						
Orders:			1.						
			2.						
Workplace:			1.						
3.) Places of origin			2.						
1				6.) Sta	andardize				
2. 3.		Standard adjuste	:D:						
3. 4.									
5.				_7.) Ch	eck effect				
6.		Observe process							
7.		Sustainability giv	en: Yes 🗖	No 🔲 Yes 🗖	No 🗖	Yes 🗖	No 🔲 Yes 🗖	No 🗖	

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