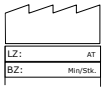
Operator / area	Date	Here you come to the tutorial video!	NORTH STAR (VALUE STREAM) ALN - HOSHIN KANRI 05-2

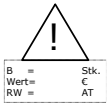
Process

Customer

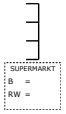
Supplier



Stock

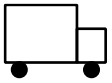


Supermarket



FiFo

External transportation



Internal transportation

Manual Information

Electronic information