


AREA:		CUSTOMER TAKT TIME		Min./pcs.	Click here for the tutorial video!		PROCESS SEQUENCE LEAN - LINE DESIGN 04-1	
PROCESS:		CYCLE TIME		Min./pcs.				
PRODUCT:		# OPERATOR		Operator				
Nr.	WORK STEPS		REQUIRED					
			MATERIAL	TOOLS	OTHER			
1								
2								
3								
4								
5								
DATE:		CREATOR:						