

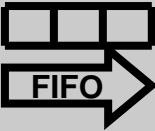




Stock type	Icon	Properties
Undefined stock		<ul style="list-style-type: none"> • Material is undefined in terms of... • Quantity • Storage location OR • Processing sequence
supermarket		<ul style="list-style-type: none"> • Defined articles • Defined storage location/space for each item • Defined range → Minimum and maximum quantity • Processing according to the first-in-first-out principle
FiFo buffer		<ul style="list-style-type: none"> • Different articles • Defined range for entire buffer (independent of variant) → Minimum and maximum quantity • Processing according to the first-in-first-out principle (cross-article)

Even if only 1 of the properties is not defined, the stock is undefined!

*A defined stock controls the upstream process!
→ On consumption, a signal flows to the upstream process & controls the downstream production.*